

Thermodynamic Properties of Water in Amorphous Carbohydrates: Physical and Chemical Considerations

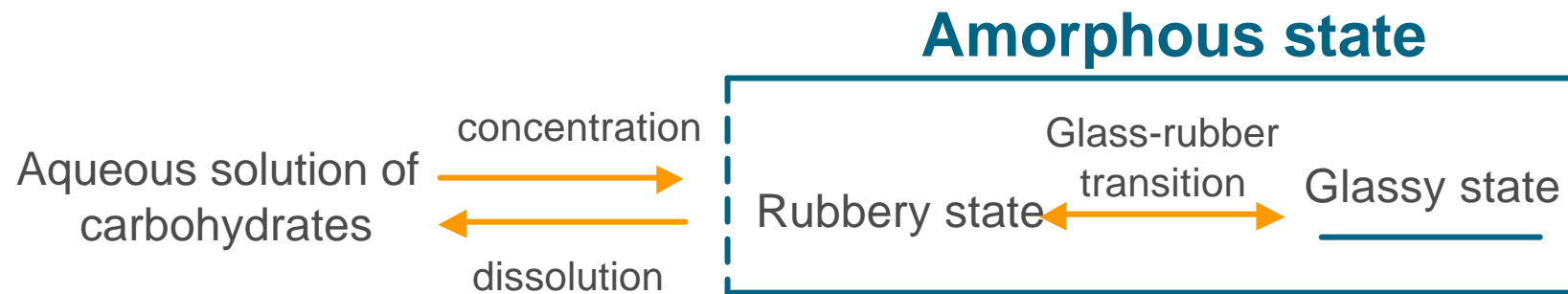
Johanna Claude

Job Ubbink

Nestlé Research Center – Lausanne - Switzerland

- Amorphous carbohydrates in foods : phase behavior and physical properties
- Polymer physics approach
- Water : a key parameter
- Probing the molecular level
 - Thermodynamic
 - nanostructure
- Chemical stability
 - Heating in sealed cell maltodextrin
 - Color change
- Concluding remarks

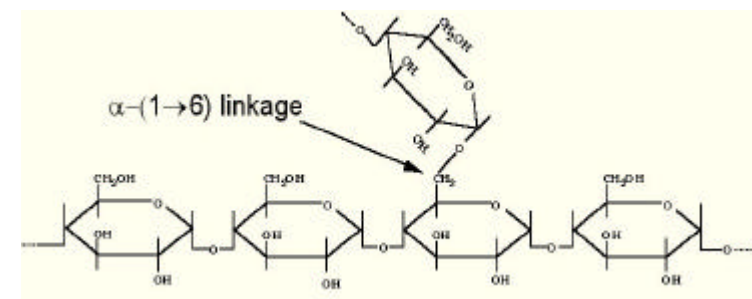
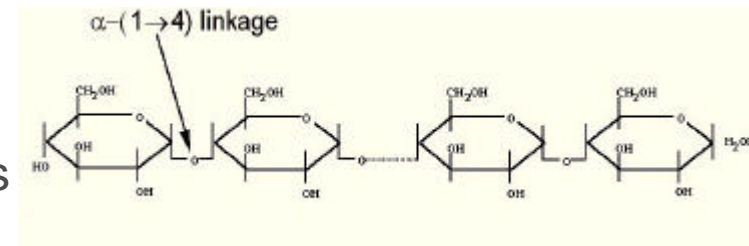
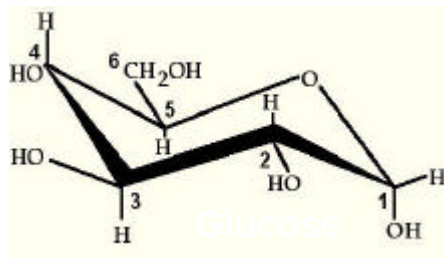
Phase Behavior and Physical Properties of Amorphous Carbohydrates Determine Food Quality



Polymer Physics of Amorphous Carbohydrates

Model food polymer: maltodextrin

- Hydrolysis product of starch
- Mainly α -(1 \rightarrow 4) bonded glucose residues
- Some branching because of α -(1 \rightarrow 6) linkages
- Amorphous



<http://www.poco.phy.cam.ac.uk/research/starch/0>

Hydrolysis determines

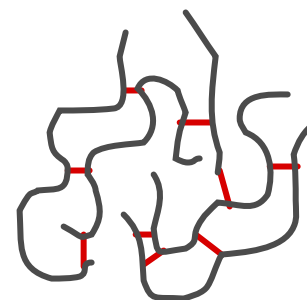
- Molecular weight (DE1 = starch; DE100 = glucose)
- Polydispersity (often $M_w/M_n > 5$)

Hydrogen Bonding in Amorphous Carbohydrates and the plasticization by Water

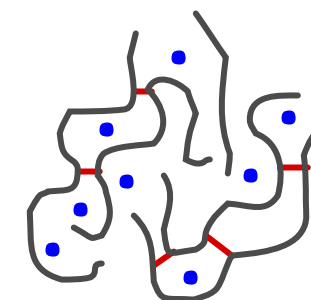
Material	Mw	Tg (dry) [K]
Glucose	180	304
MD DE35	1600	353
MD DE21	7000	388
MD DE6	86000	425
Starch	∞	520

In comparison:

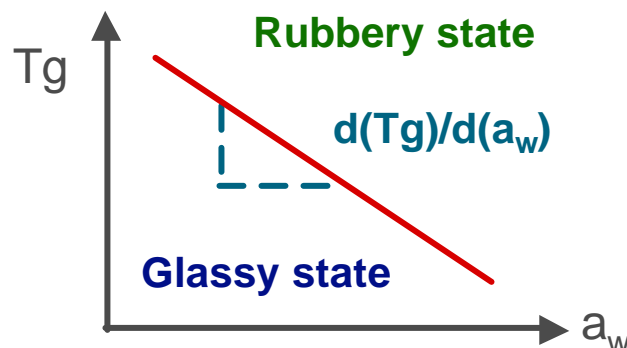
Material	Mw	Tg [K]
Polystyrene	4000	313
Polystyrene	300,000	372
Polyethylene	∞	140
Poly(vinyl)chloride	∞	358



High 'dry' Tg of biopolymers because of extensive **hydrogen bonding** in dry state



But consequently **water** is a highly efficient plasticizer!



Material	$d(Tg)/d(a_w)$ [K]
MD DE35	-182
MD DE21	-176
MD DE6	-176

Study Combines Thermodynamics With nanostructural Investigations



Thermodynamics

- Sorption behavior
- PVT properties



Nanostructure

- Defects in molecular packing
- Hydrogen bonding

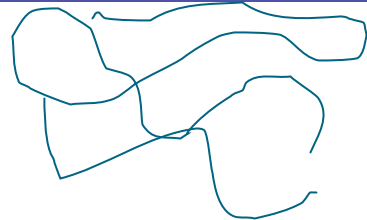


Chemical stability

- Kinetics of caramelization in glassy and rubbery matrices

Annealing of Polymer Matrices

Method 1

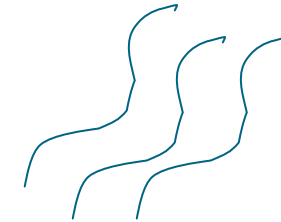


DRY POLYMER

Annealing



above T_g
under vacuum

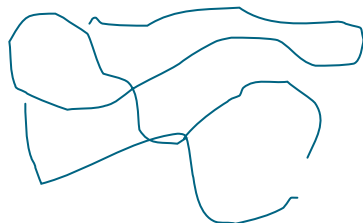


POLYMER ANNEALED

→ Potential problems:

- Water is key element in carbohydrates + Chemical degradation

Method 2

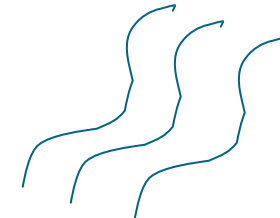


POLYMER + WATER

Annealing of polymers equilibrated
+ WATER



Hermetically sealed sample
container



POLYMER + WATER ANNEALED

initial water activity

final water activity

→ Potential problem: Chemical degradation



Determination of Carbohydrate Degradation



How to follow degradation ?

- Detection of degradation products
- Changes in molecular weight profile
- Color changes

Caramelization Reactions Generally Studied in Dilute Solutions



‘Caramelization’ comprises a whole range of (complex) chemical reactions:

Initial step:

Loss of water; formation of the anhydro form of the sugar

Second step

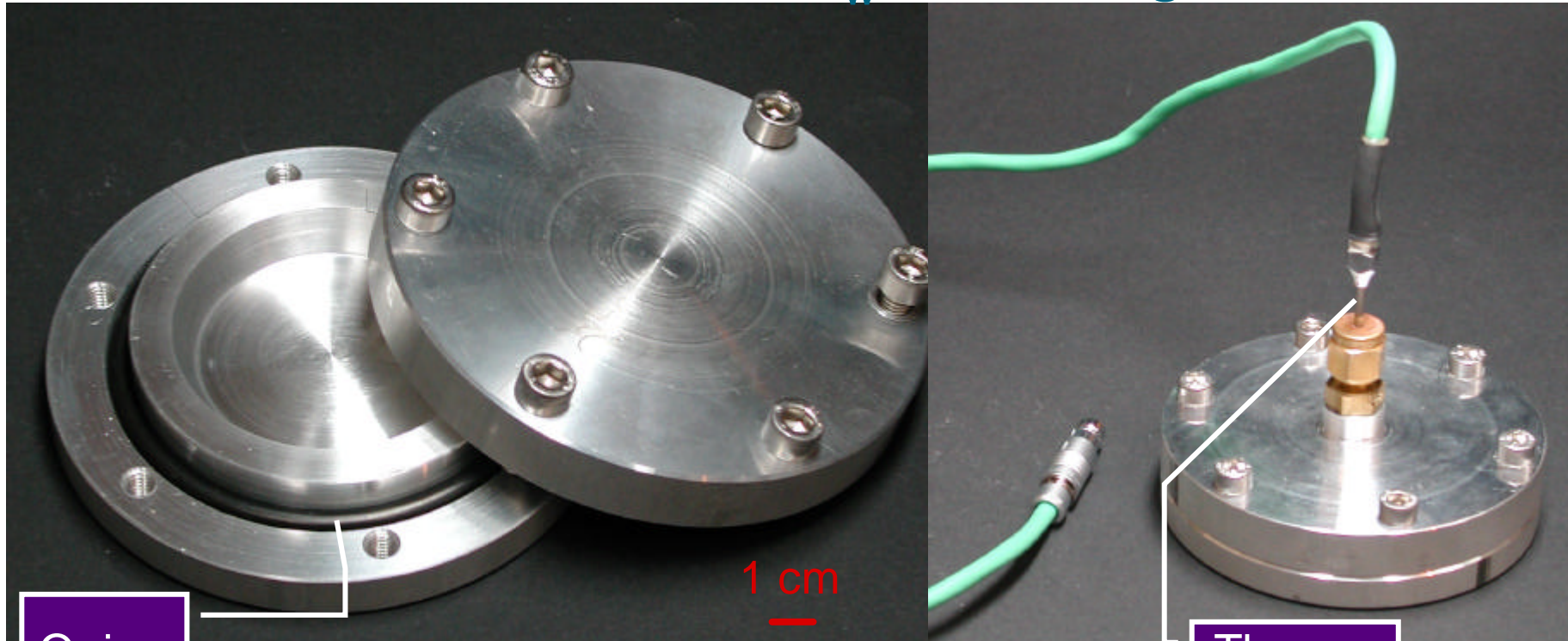
Further loss of water; formation of water-soluble caramelan (color); some formation of flavor compounds

Subsequent steps

Formation of very dark, insoluble pigments; formation of flavor compounds arising from sugar fragmentation and dehydration

Hermetically-sealed Stainless Steel Cell

Maltodextrin IT-12 , a_w 0.15 , $T_g = 88^\circ\text{C}$



O ring

1 cm

Thermo
couple

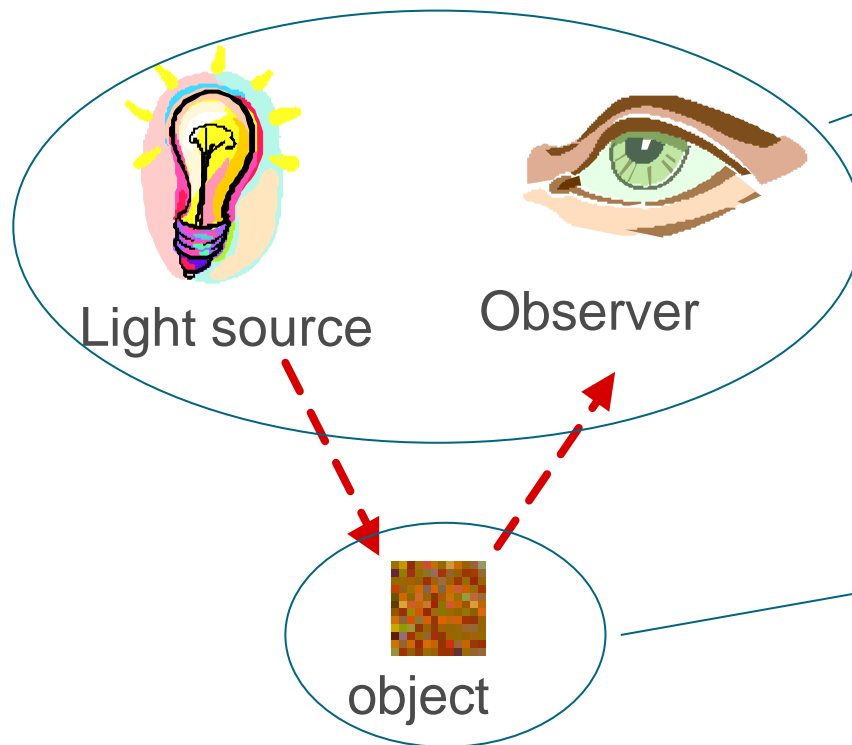
Temperatures tested in an oven:

58°C – 88°C – 118°C – 188°C

Color Measurements

- Macbeth Color-Eye XTH

- Spectrophotometer
- CIE standard daylight illumination source D_{65}
- Standard observer 10°



Maltodextrin IT-12 188°C



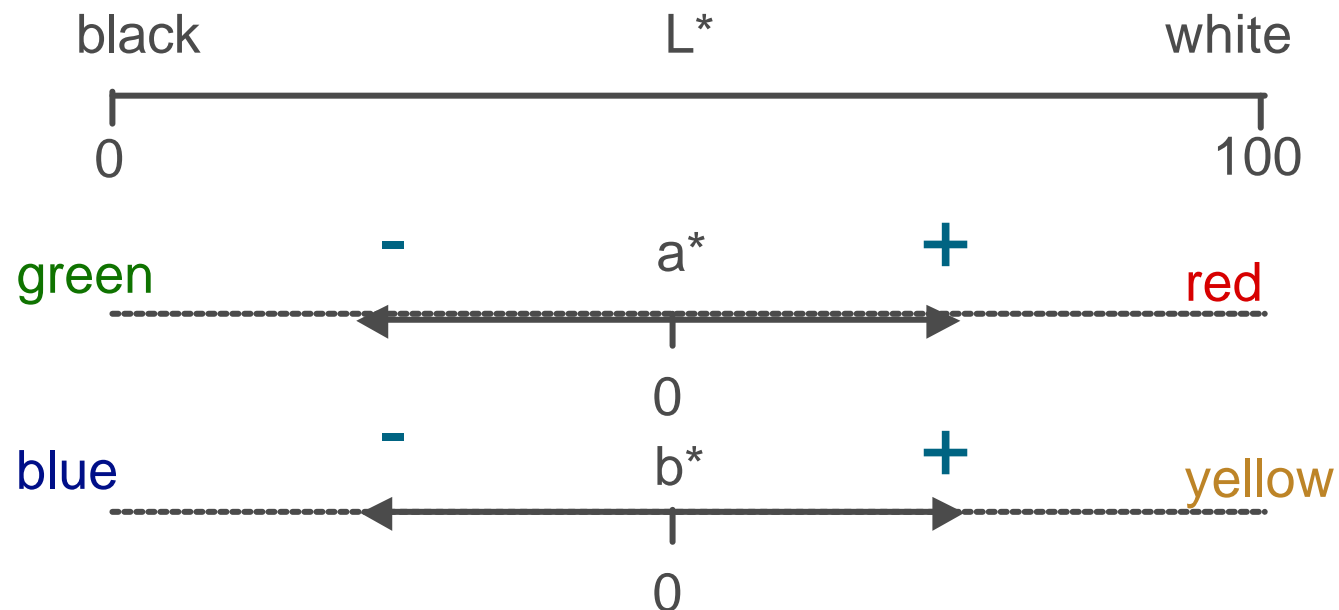
30 min 60 min 120 min

Color Measurements L*a*b*



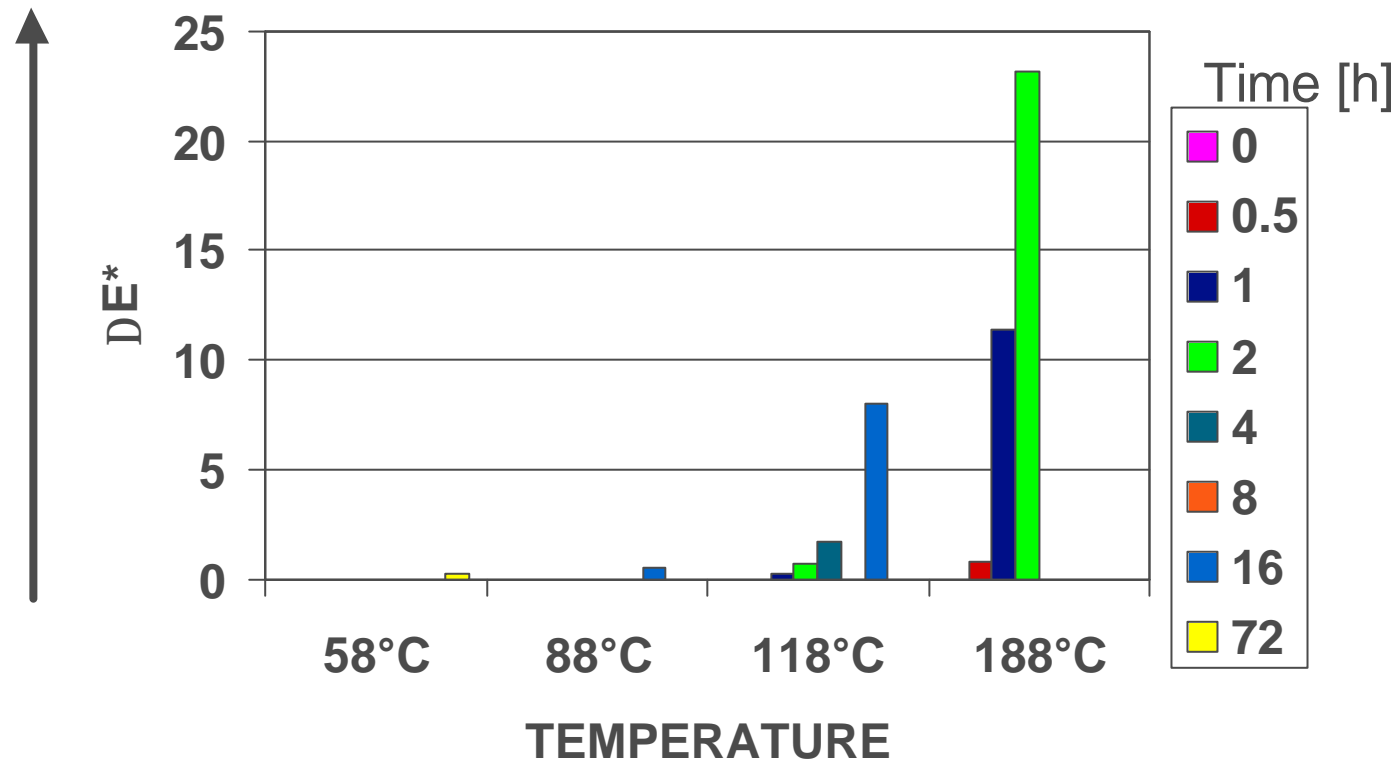
Hunter-Scotfield equation

$$\Delta E^* = \sqrt{(\Delta a^*)^2 + (\Delta b^*)^2 + (\Delta L^*)^2}$$



Color Evolution at Four Temperatures

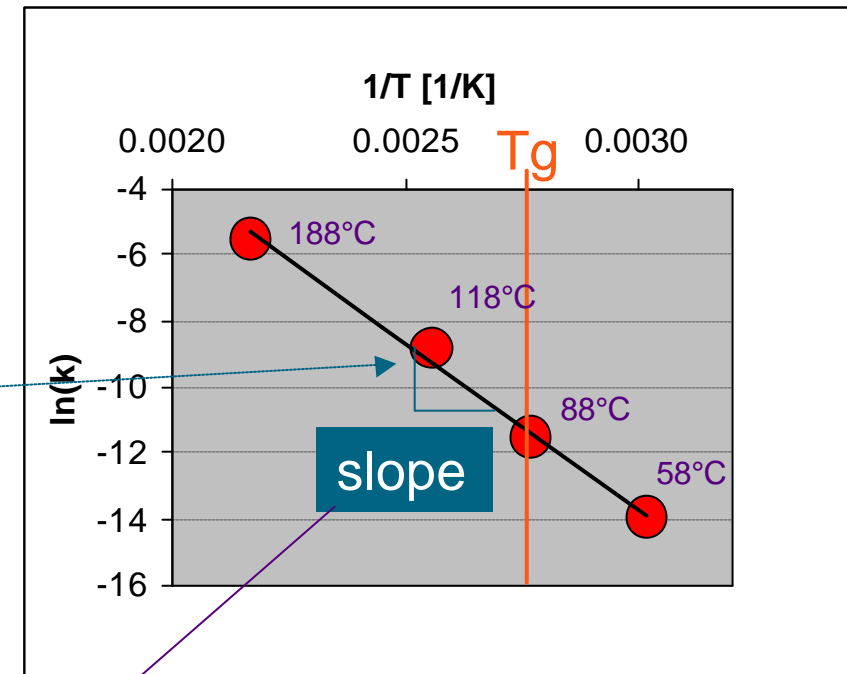
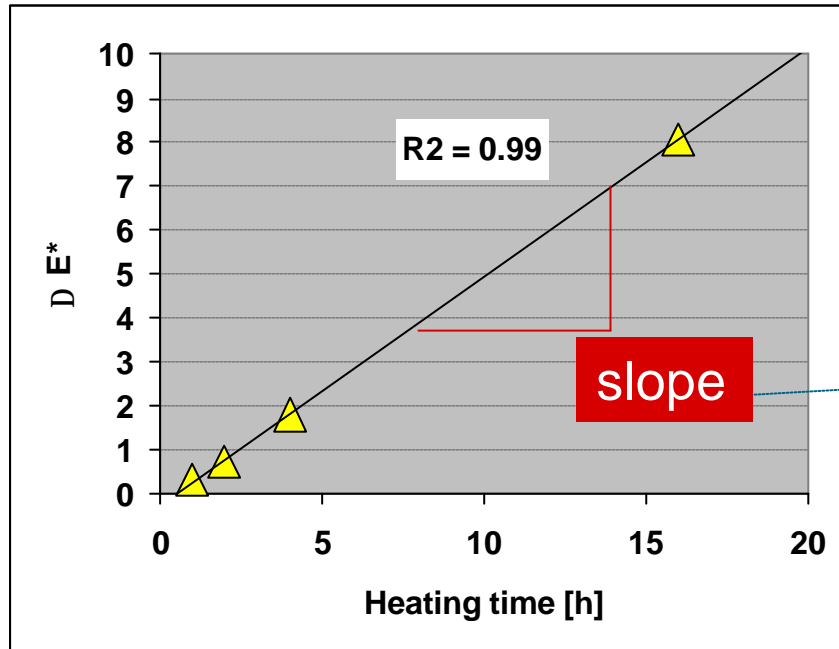
Browner



$$\Delta E^* = \sqrt{(\Delta a^*)^2 + (\Delta b^*)^2 + (\Delta L^*)^2}$$

Arrhenius Plot Indicates Absence of Tg Effects

Color evolution at 118°C → Arrhenius plot

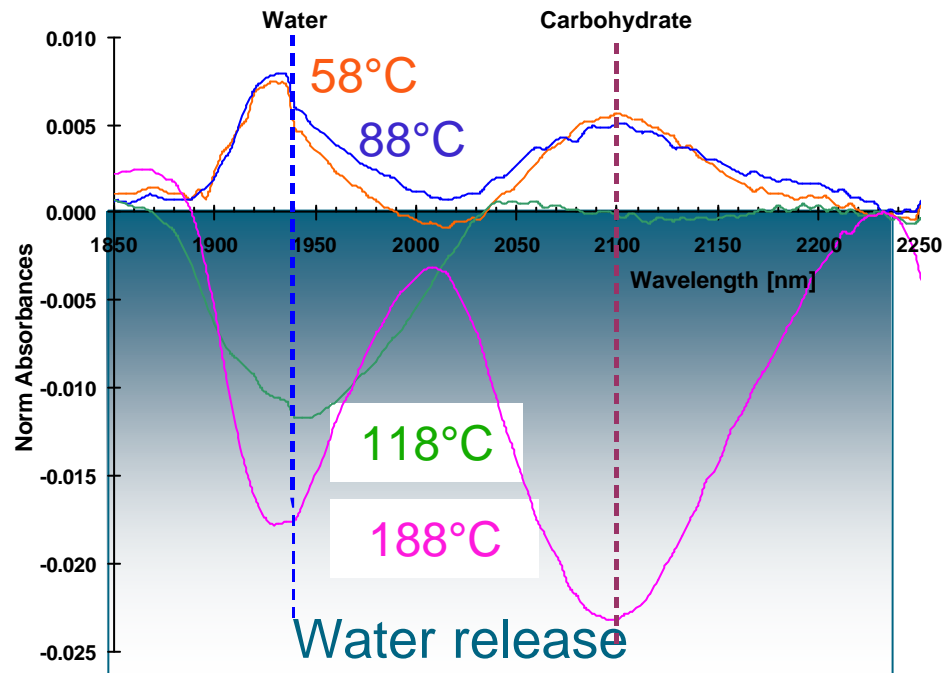


$$\ln(k) = \ln(k_o) - \frac{E_a}{R} \cdot \frac{1}{T}$$

$E_a = 80 \text{ KJ/mol}$

Annealing leads to water release and change of physical state of matrix

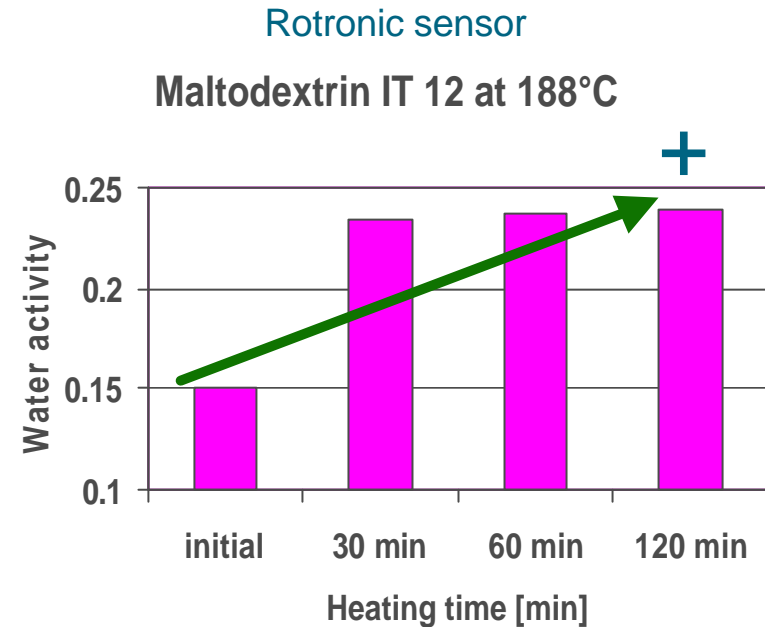
NIR spectra



Diff Norm data from the InfraAlyzer 500 QS

Normalized Differences
absorbance with initial
maltodextrin IT-12

Water activity



- **Annealing behavior has to be clear before thermodynamic and nanostructural studies**
- **Annealing via heat induces degradation / caramelization in carbohydrates**
- **Color and water measurements as proof of thermal degradation**
 - Color formation already happens below glass transition and is T_g independent.
 - Increase of a_w by water release

Acknowledgements



- P.Joshi
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