



# Heat of Sorption Measured using a Chilled Mirror, Dew Point Water Activity Meter

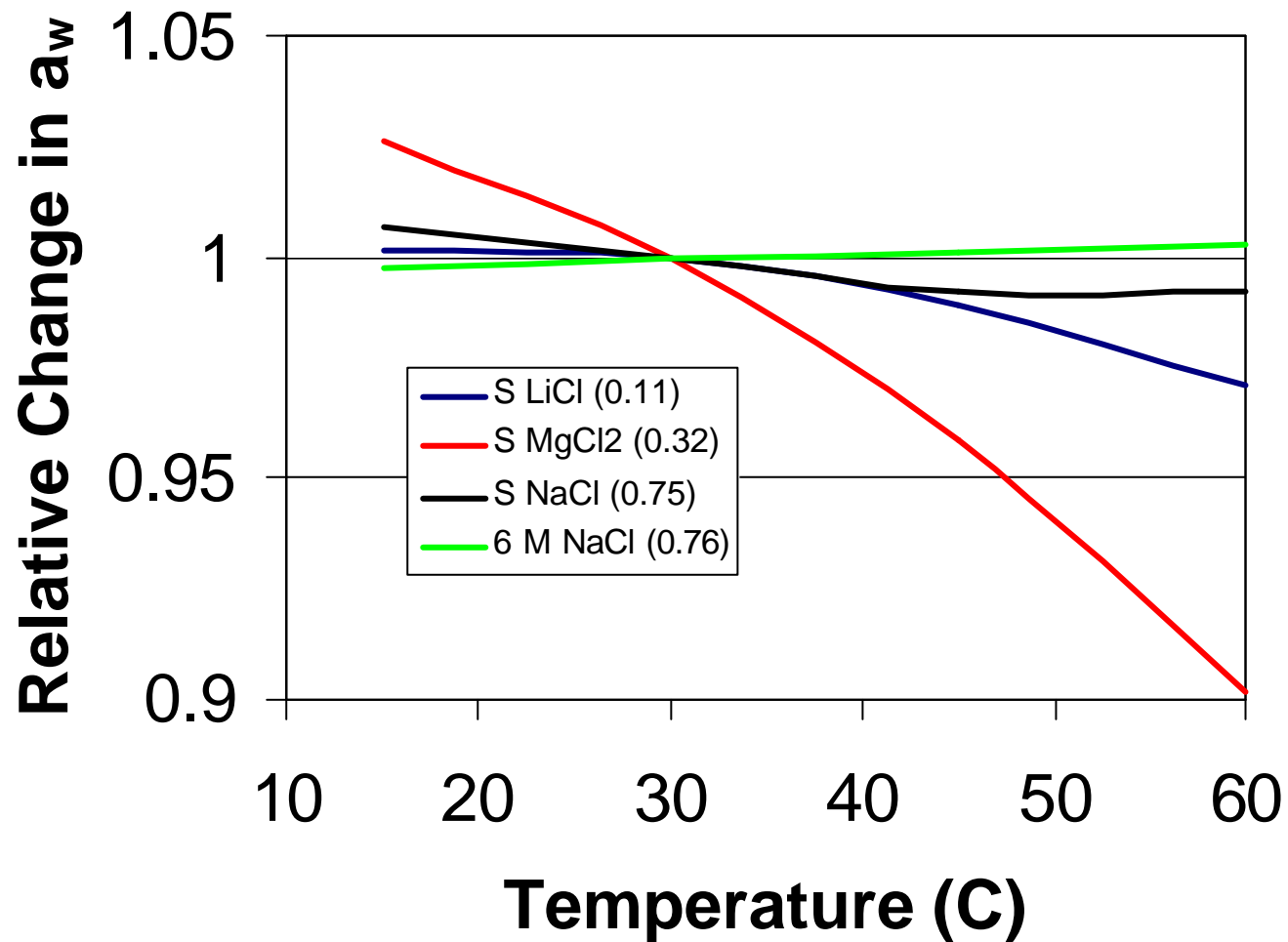
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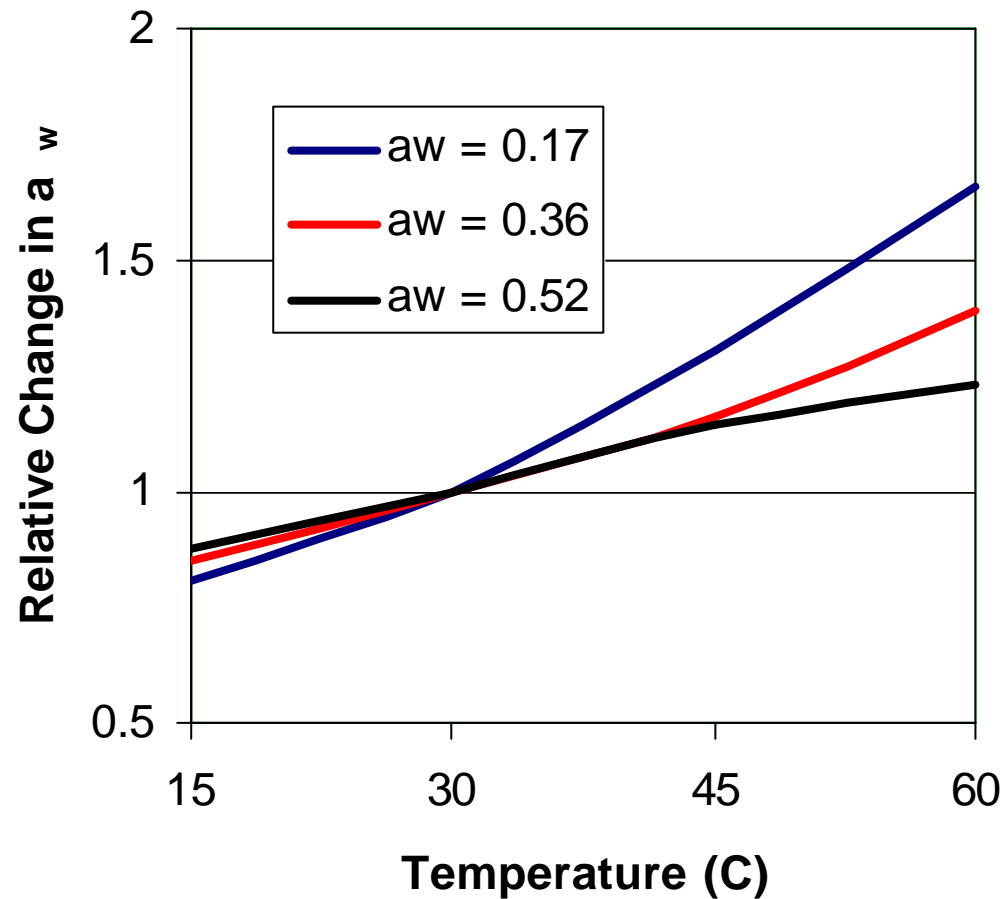
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# Temperature Effects on Salts



# Temperature Effects on Flour





# Observations

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- $a_w$  change in flour  $>$   $a_w$  change in salts
- Flour  $a_w$  increases with temperature
- The drier the flour, the greater the change
- Flour that is in a safe  $a_w$  range at one temperature may not be in a safe range at a higher temperature



# Objectives

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- Quantify temperature effects on water activity of a variety of food samples
- Determine heat of sorption for these samples for a range of water activity
- Relate heat of sorption to other thermodynamic properties of the samples



# Experimental Material

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- Wheat flour (white)
- ground corn
- milk powder
- ground mustard seed
- micro crystalline cellulose



# Measurements

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- Vapor exchange over water or desiccant used to adjust water activity of samples between 0.1 and 0.7
- After equilibration, water activity was measured at 15, 30, 45 and 60 C

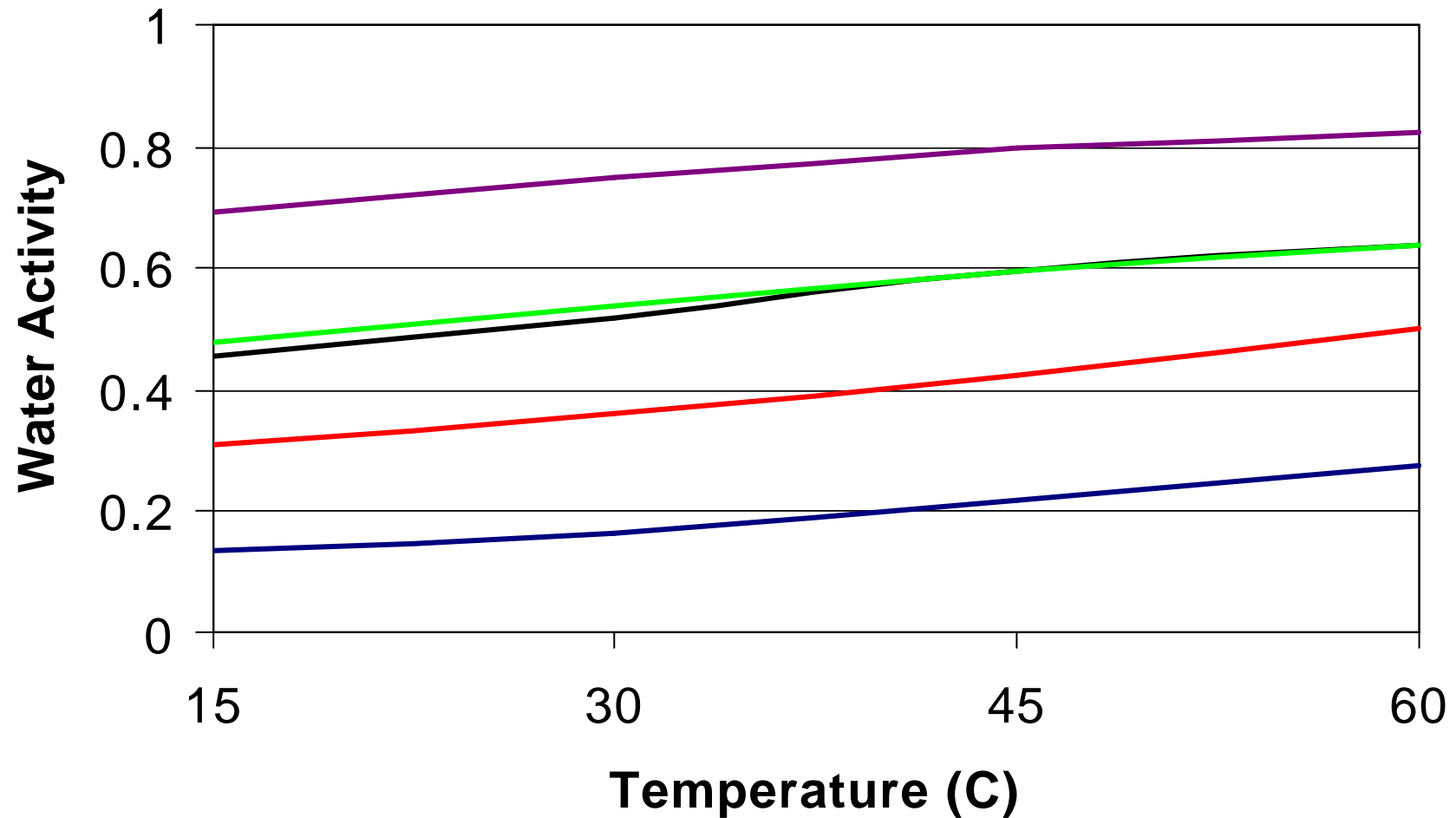
# Chilled-Mirror Dew Point Measurement of $a_w$

- Typical temperature sequence was low to high
- Some samples went low to high to low





# Wheat Flour (white)





# Finding Heat of Sorption

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$$\ln(a_w) = \frac{Q_s}{RT} + C$$

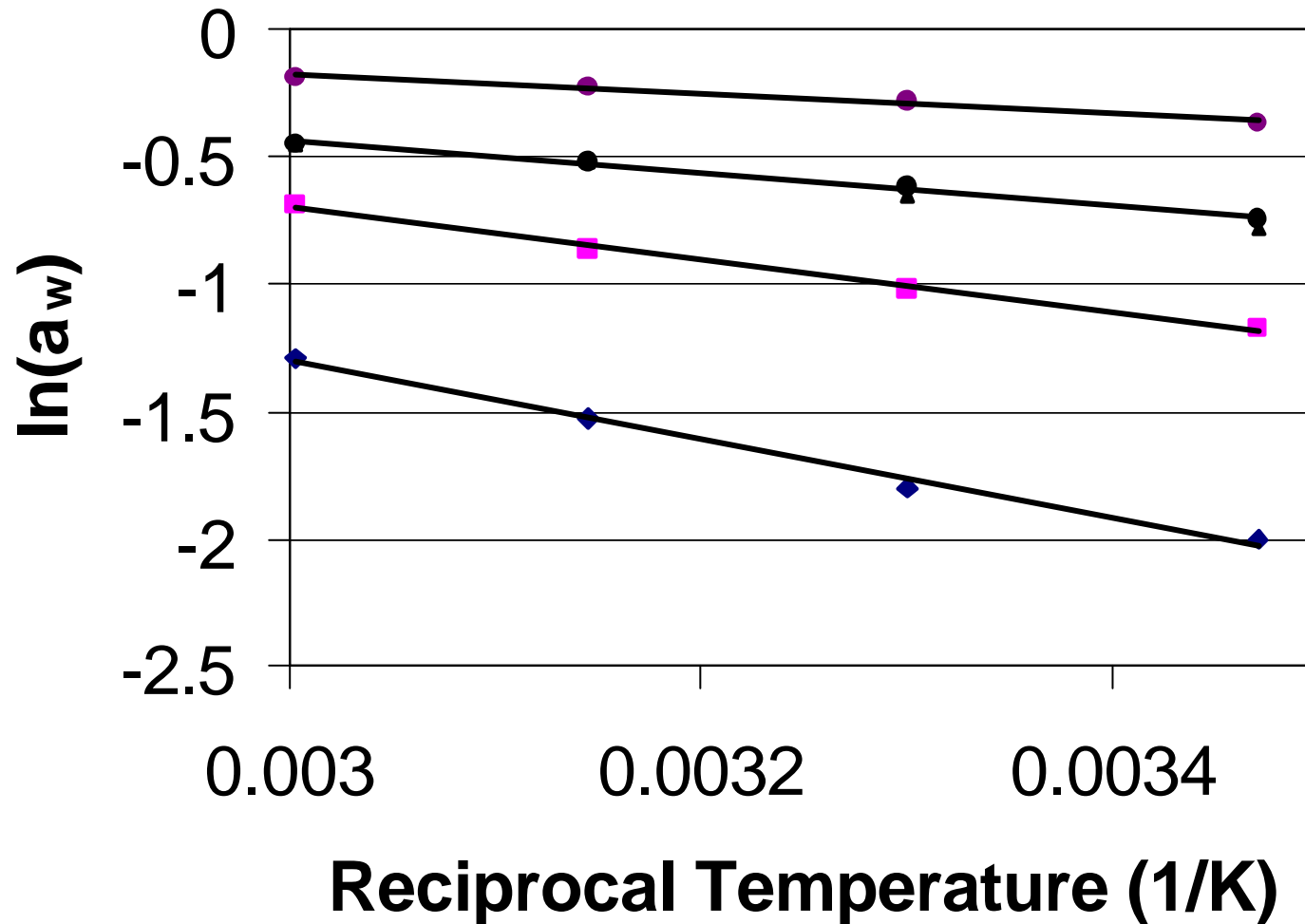
$Q_s$  is heat of sorption

$R$  is  $8.31 \text{ J mol}^{-1} \text{ K}^{-1}$

$T$  is Kelvin temperature

Plot  $\ln(a_w)$  vs.  $1/RT$ . Slope is  $Q$

# Plot to get Heat of Sorption







# Energy Status of Water

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- Water activity is a relative measure of the energy status of water in a system
- Water potential is an absolute measure of that energy
- Water potential (J/mol) is related to water activity through:

$$y = RT \ln(a_w)$$



# Energy Components

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Energy status of water in food is affected by:

- van der Waals - London forces that bind water to surfaces (matric)
- dilution of water by solutes (osmotic)
- Pressure
- gravity



# Is Heat of Sorption Related to Water Binding Forces?

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$Q_s/\Psi$

Saturated NaCl

-0.4

Unsaturated NaCl

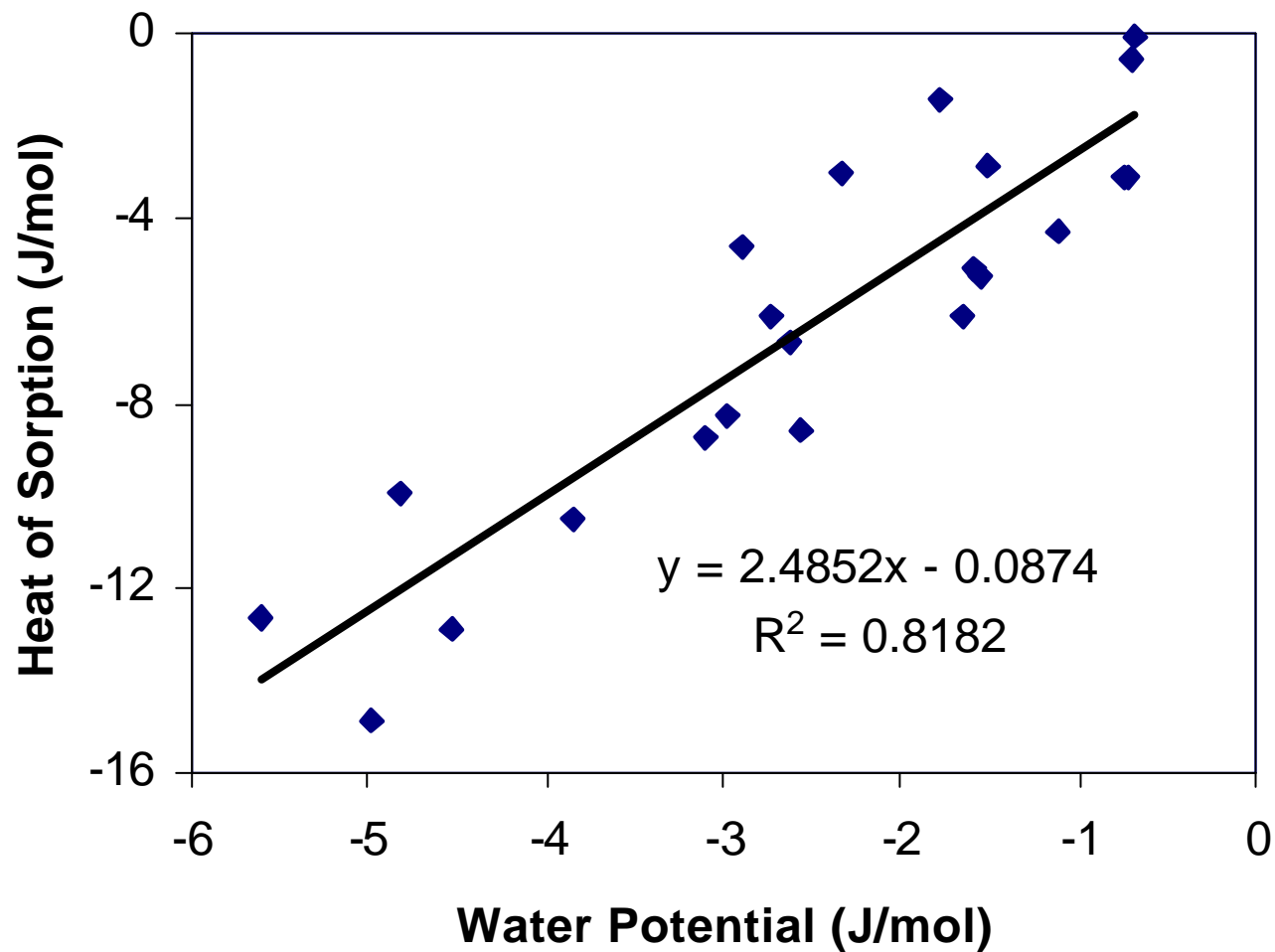
0.1

Wheat Flour

3.5



# Predicting Heat of Sorption







# $a_w$ Change with Temperature in Matrix Dominated Systems

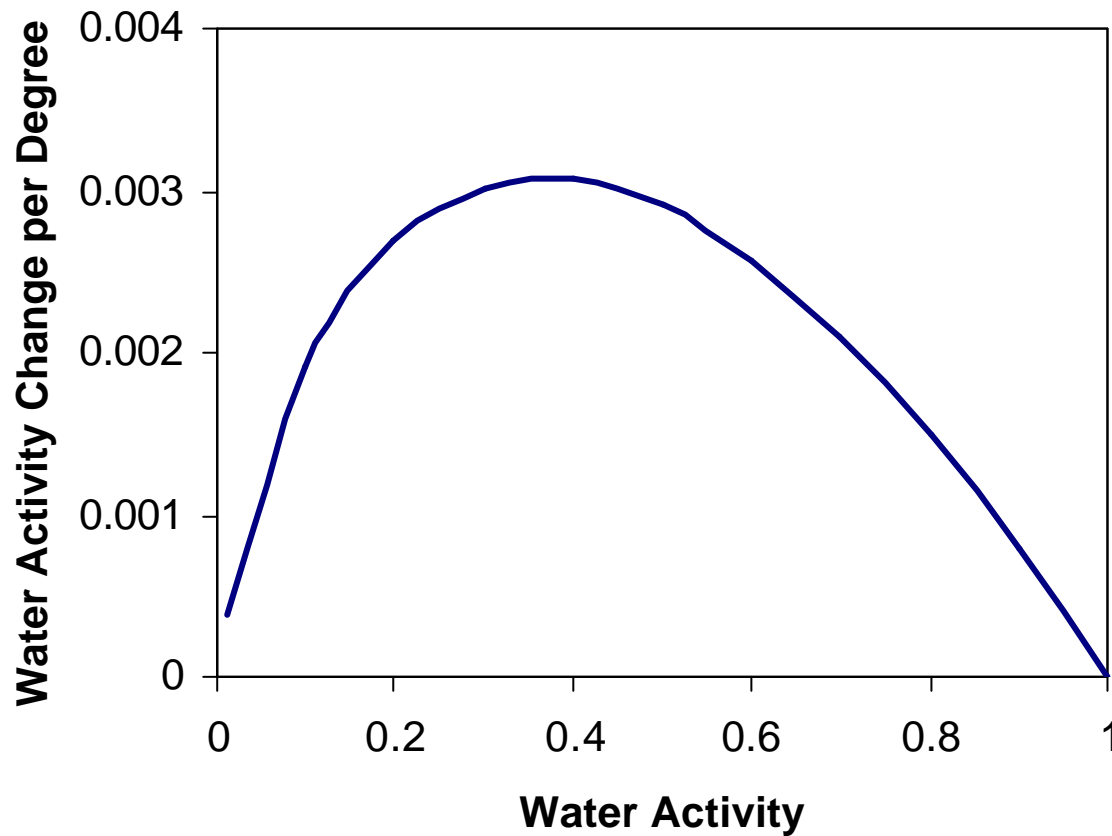
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$$Q_s = 2.5y = 2.5RT \ln(a)$$

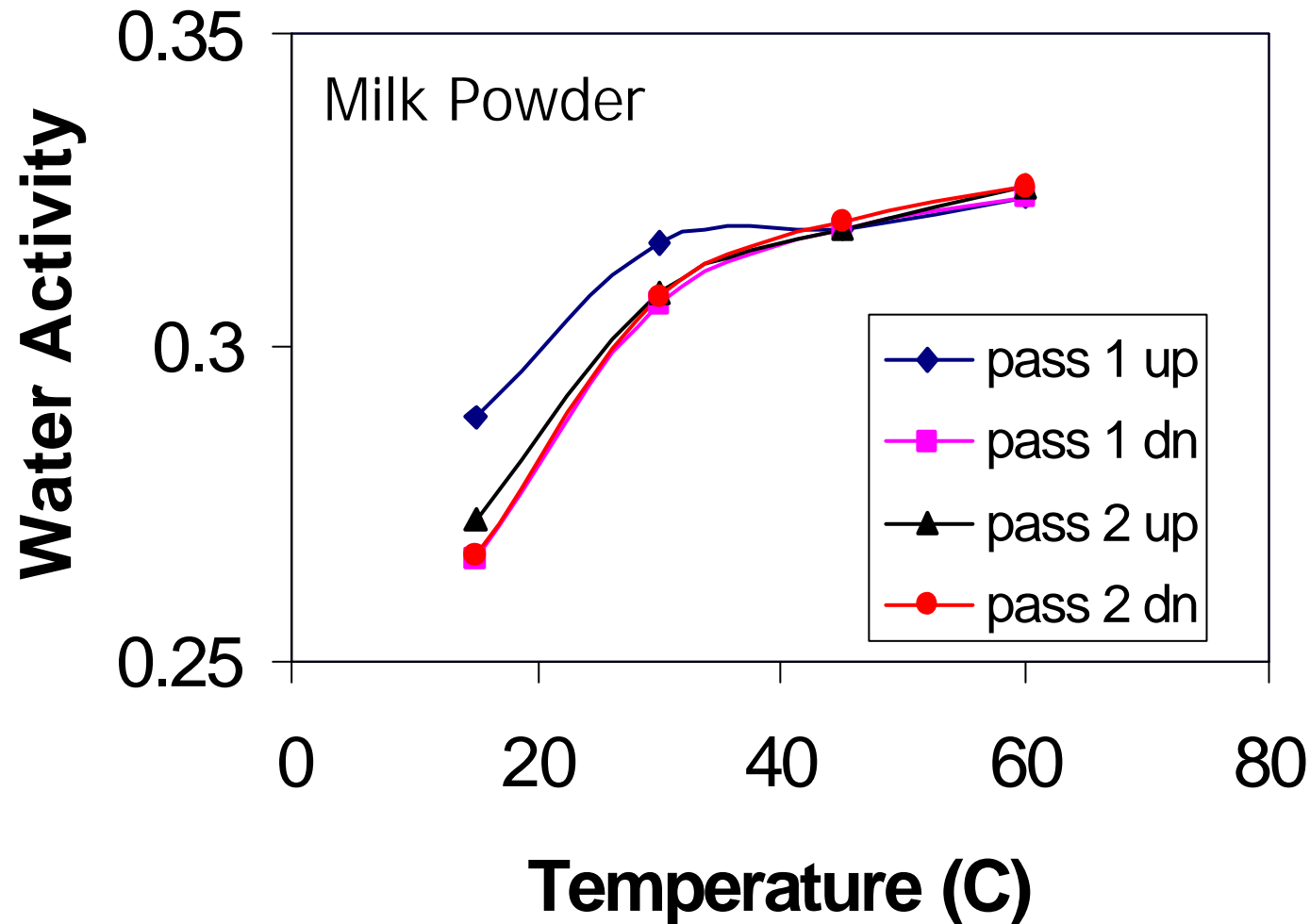
$$\ln(a_2 / a_1) = \frac{Q_s}{R} \left( \frac{1}{T_2} - \frac{1}{T_1} \right) = 2.5 \ln(a) \frac{\Delta T}{T}$$

$$a_2 = a_1 \exp \left( 2.5 \ln(a) \frac{\Delta T}{T} \right)$$

# $a_w$ Change with Temperature in Matrix Dominated Systems



# Matrix Changes During Temperature Cycling





# Conclusions

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- A temperature controlled, chilled mirror device works well for quantifying temperature dependence of  $a_w$
- Heat of sorption was strongly dependent on water activity, but relatively constant with temperature for the samples tested.



# Conclusions

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- For matrix dominated systems, heat of sorption is 2.5 times water potential
- Matrix changes during heating are easily tracked by subjecting samples to repeated heat-cool cycles.